# Thermocouple Input Alarm Trips, Isolated, Factory Configured

Most Thermocouple Types

# APD 1200, APD 1220

Output:         Two 8 Amp DPST Relays			Quick Link: api-usa.	com/1200
<ul> <li>Factory Set T/C Type and Temperature Range</li> <li>Adjustable Trip and Reset Potentiometers</li> <li>Input LoopTracker<sup>®</sup> and Alarm Status LEDs</li> </ul>	Removable Plugs	1 2 3 4		
<ul> <li>Full 1200 V Isolation</li> <li>Alarm Test, Optional Latching Reset Button</li> <li>Automatic Cold Junction Compensation</li> </ul>	Alarm Test Function	5 6 7 8	5 6 7 8	
Applications	Two 8 Amp SPDT Alarm Relays	1 2 3 4 5 6 7 8	Thermocouple 1 2 3 4	Thermocouple
<ul> <li>Process Limit Alarm</li> <li>Monitor, Heaters, Refrigerators, Ovens</li> <li>Process Signal Over or Under Alarms</li> </ul>	Input LoopTracker LED	5 6 7 8 A7 Set 1 Set 1	400 too Alam Tip         5         6         7         8           400 too Alam Tip         400         400         1           1000000000000000000000000000000000000	APD 1220 Alarm Trip www.pwaarm 800427815
Thermocouple Input, Factory Configured Specify T/C type: J, K, T, E, R, S, N, B, C, D, G, M, P Specify temperature range in °F or °C	Alarm Status LED	Reset 1  Test  Test  Input Loop Tracker	Containing Proved 1 (a)	Cometions Tem 4 Spall 1 R2110 2 R2110 3 R2110 8 R2110 1 R210
Full ANSI temperature ranges Linearization: 41-55 segment or up to 14th order polynomia 100°F (55°C) is the recommended minimum span Consult factory if a smaller span is required	al Adjustable Deadband	APD 1200 Thermocouple Input to Single Alarm Trip	Alam 2 Alam 2 A	1 1210 4 12104 7 12104 4 1210 1 121 1 1
Cold Junction Compensation Automatic for specified thermocouple	Adjustable Setpoint	<u>9 10 11 12</u> 13 14 15 16	9 10 11 12 13 14 15 16	
T/C Burnout Protection Upscale burnout protection standard B option: Downscale burnout protection N option: None, last valid value	Custom Input Ranges	9 10 11 12	9 10 11 12	See Wiring
<b>T/C Current</b> Less than 1.0 $\mu$ A, including burnout sense	Universal Power	13 14 15 16	13 14 15 16 🤌 🖨 🌒 😂	Diagrams on Next Page
IsolationPower to input isolation:1200 VCommon mode protection:600 VACp or 600 VDC				
LoopTracker Variable brightness LED indicates input level and status		6 YEAR-	Description	

Variable brightness LED indicates input level and status

# APD 1200 Relay Output

Input:

Single setpoint dual DPST contact sets, field configurable 2 Form A (NO) and 2 Form B (NC) contact sets (8 terminals)

May be field wired for Form C operation One set point, 12 turn potentiometer, 0-100% of span One reset point, 12 turn potentiometer, 0-100% of span

Factory configured alarm Standard: HI alarm, non-latching, normal acting

# APD 1220 Relay Output

2 independent setpoint DPST contact sets, field configurable SP 1: Form A (NO) and Form B (NC) contacts (4 terminals) SP 2: Form A (NO) and Form B (NC) contacts (4 terminals) May be field wired for Form C operation

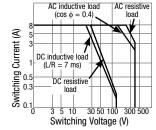
Two set points, two 12 turn potentiometers, 0-100% span Two reset points, two 12 turn potentiometers, 0-100% span Factory configured alarm

Standard: HI/LO alarm, non-latching, normal acting Options: LO/LO, HI/HI, LO/HI alarms, band alarms, latching, reverse acting

## **Relay Contact Ratings**



protection such as an RC snubber is recommended for inductive loads.



Absolute Process Instruments

**Response Time** 

300 milliseconds typical

## **Output Test/Reset Button**

Front button or external contact closure toggles relays to opposite state when pressed.

Resets relay if latching relay option is ordered

**Ambient Temperature Range and Stability** -10°C to +60°C operating ambient

Better than 0.04% of span per °C

#### Dimensions

0.89" W x 4.62" H x 4.81" D (22.5 x 117 x 122 mm) Height includes connectors

#### **Housing and Connectors**

MADE IN US

**Applications Link** 

api-usa.com/apps

IP 40, requires installation in panel or enclosure For use in Pollution Degree 2 Environment Mount vertically to a 35 mm DIN rail

Four 4-terminal removable connectors, 14 AWG max wire size Power

85-265 VAC, 50/60 Hz or 60-300 VDC, 2 W maximum D versions: 9-30 VDC or 10-32 VAC 50/60 Hz, 2 W maximum

Model	Input	Standard Alarm Configuration	Power
APD 1200	Factory ranged, specify	HI alarm, single setpoint, dual DPST relays	85-265 VAC or 60-300 VDC
APD 1200 D	T/C type,°F or °C range,	non-latching, normal acting, upscale burnout	9-30 VDC or 10-32 VAC
APD 1220	Options if required.	HI/LO alarms, 2 setpoints, 2 DPST relays	85-265 VAC or 60-300 VDC
APD 1220 D	Upscale burnout standard	non-latching, normal acting, upscale burnout	9-30 VDC or 10-32 VAC

types.

and reset point(s).

your process at all times.

been ordered

**Output Test / Unlatch** 

startup and/or troubleshooting.

ee Facto

I/O Setup

#### Options-add to end of model number

- Downscale burnout protection R
- Ν No burnout, last valid value
- L. APD 1200 with L0 trip. Alarm trips on decreasing signal.
- HH APD 1220 with HI/HI trip. Alarms trip at their respective trip points on increasing signal.
- LL APD 1220 with LO/LO trip. Alarms trip at their respective trip points on decreasing signal.
- LH APD 1220 with LO/HI trip. Alarm 1 trips on decreasing signal. Alarm 2 trips on increasing signal.
- BA APD 1220 with band alarm. Alarm trips if signal is outside LO and HI trip points.

IBA APD 1220 with inverse band alarm. Alarms trip if signal is between LO and HI trip points.

The APD 1200 series accepts a thermocouple input and pro-

vide a visual alarm indication and alarm relay contact outputs.

The input type, range, and alarm types are factory configured.

The input can be factory configured for most thermocouple

Front-accessible potentiometers are used to adjust alarm trip

API exclusive features include a LoopTracker LED that varies

A red/green bicolor alarm status LED(s) visually indicate

alarm status. These LED(s) provide a quick visual picture of

API's exclusive Output Test button can be used to verify the

alarm and system operation and also provides the additional

function of unlatching the alarm when the latching option has

The output test button greatly aids in saving time during initial

LoopTracker and Alarm Status LEDs

in intensity with changes in the process input signal.

- HT Latching alarm with push button reset
- HP Latching alarm with power-off reset. Module power must be turned off to reset alarms
- **RA** Reverse-acting alarms. Relay coils energized in an alarm condition. No alarm condition with module power off.
- Conformal coating for moisture resistance U

#### Accessory-order as separate line item

API BP4 Spare removable 4 terminal plug, black

1220 American Way Libertyville, IL 60048 Phone: 800-942-0315 Fax: 800-949-7502

# Installation and Setup

#### Precautions

WARNING! All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.

WARNING! Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

#### Précautions

ATTENTION! Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation qualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l'usine pour assistance.

ATTENTION! Éviter les risques de choc! Fermez le signal d'entrée, le signal de sortie et l'alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d'installer le module.

API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See api-usa.com for latest product information. Consult factory for your specific requirements.



WARNING: This product can expose you to chemicals including nickel, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more sinformation go to www.P65Warnings.ca.gov

**Electrical Connections** 

See wiring diagrams. Observe input polarity. If the module does not function, check all wiring and polarity.

\* Do not make any connections to unused terminals or use them as wiring junctions for external devices. This may cause permanent damage to the module!

#### Input

The sensor type and temperature range are factory pre-configured (at 24°C ±1°C and do not require adjustment.

See the model/serial number label for sensor type, temperature range and options. The temperature sensor input is connected as shown in the wiring diagrams. Red is negative for most thermocouples.

#### Alarm Types

High Alarm (default, H, or HH): The alarm relay changes state when the temperature exceeds the trip point. The relay resets when the temperature drops below the reset point. For a high alarm, the trip point is above the reset point.

Low Alarm (L or LL): The alarm relay changes state when the temperature goes below the trip point. The relay resets when the temperature exceeds the reset point. For a low alarm the trip point is below the reset point.

HT: Latching alarm with push button reset

HP: Latching alarm with power-off reset. Module power must be turned off to reset alarms

R: Reverse-acting alarms. Relay coils energized in an alarm condition. No alarm condition with module power off.

#### **Relay Output Terminals**

See wiring diagrams for connections. APD modules do not provide power to the relay contacts. Inductive loads (motors. solenoids, contactors, etc.) will greatly shorten relay contact life unless an appropriate RC snubber is installed.

The APD 1200 operates two sets of relays in unison with a single setpoint. The dual DPST contact sets are in a Form A (NO) and a Form B (NC) configuration. They may be field wired for Form C operation as required.

The APD 1220 operates two sets of relays independently, each with its own setpoint. The two DPST contact sets are in a Form A (NO) and a Form B (NC) configuration. They may be field wired for Form C operation as required.

#### Module Power

Check model/serial number label for module operating voltage to make sure it matches available power.

When using DC power, either polarity is acceptable, but for consistency with similar API products, positive (+) can be wired to terminal 13 and negative (-) can be wired to terminal 16.

#### Mounting To a DIN Rail

Install module vertically on a 35 mm DIN rail in a protective enclosure away from heat sources. Do not block air flow. Allow 1" (25 mm) above and below housing vents for air circulation.

- 1. Tilt front of module downward and clip the lower mount with spring clips to the bottom edge of DIN rail.
- 2. Push front of module upward until upper mount snaps into place

### **Removal From a DIN Rail**

- 1. Push up on the bottom back of the module.
- 2. Tilt front of module downward to release upper mount from top edge of DIN rail.

3. The module can now be removed from the DIN rail.

#### **Relay Operation**

Relay operation is factory configured. See model/serial number label for relay configuration option codes.

#### Set Point

This multi-turn potentiometer (one for each alarm on the APD 1220) allows the operator to adjust the level at which the alarm is activated. This control is adjustable from 0 to 100% of the input range.

#### Reset Point

This multi-turn potentiometer (one for each alarm on the APD 1220) allows the operator to adjust the level at which the alarm resets. This control is adjustable from 0 to 100% of the input range.

Sufficient deadband (difference between trip and reset point) should be used to prevent chattering of the relays or false trips when the process signal is unstable or changes rapidly.

#### Adjustments

Set the signal source to a reference that represents the desired set point.

Adjust the set point potentiometer to the point at which the relay changes state from a non-alarm to an alarm condition. Set the signal source to a reference that represents the desired reset point.

Adjust the reset point potentiometer to the point at which the relay changes state from a alarm to a non-alarm condition.

Operate the signal source through the set and reset points to confirm desired operation and adjust if necessary.

For the APD 1220, repeat the above procedure for the second alarm.

#### **Output Test Function**

When the front test button is depressed it will drive the relays to their opposite state. When released, the relays will return to their prior states.

This can be used as a diagnostic aid during initial start-up or troubleshooting, or as a manual over-ride function. The Test button also resets the relays on models with the HT option. Operation

The green LoopTracker® input LED provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum.

If the LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring. Note that it may be difficult to see the LEDs under bright lighting conditions.

The bicolor alarm LED provides a visual indication of the alarm status. In all configurations, a green LED indicates a non-alarm condition and a red LED indicates an alarm condition.

In the normal mode of operation, the relay coil is energized in a non-alarm condition and de-energized in an alarm condition. This will create an alarm condition if the module loses power. For a normal acting, non-latching configuration, the alarm will activate when the input signal exceeds the setpoint (HI alarm) or falls below the setpoint (LO alarm), then will automatically reset when the alarm condition no longer exists.

For a reverse acting alarm, the relay coil is de-energized in a non-alarm condition and energized in an alarm condition. The alarm activates when the input signal exceeds the setpoint (HI alarm) or falls below the setpoint (LO alarm), then automatically resets when the alarm condition no longer exists.

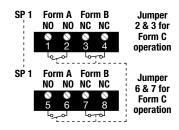
For models with the latching relay option, it will be necessary to push the Test button or remove power from the module to reset the alarm, depending on the type of latching option. The alarm will only reset if the alarm condition no longer exists.



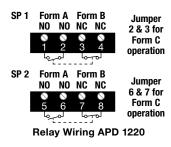
Wire terminal torque 0.5 Nm to 0.6 Nm (4.4 to 5.3 in-lbs)

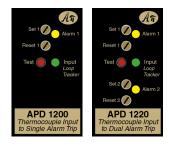
\* Do not make connections to unused terminals!

To maintain full isolation avoid combining power supplies in common with input, output, or unit power.



Relay Wiring APD 1200

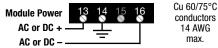






Thermocouple Input ANSI/ASTM thermocouples use red for negative

### \* Do not make connections to unused terminals!



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